RIVET & STEP GAUGE

U.S. Patent No. 7,216,441 & Foreign Patents Pending

- Measures panel flush, rivet heights & weld heights
- Ideal tool for the aerospace or auto industry
- Non-Marring
- Converts to measure step height
- Great as a high speed, accurate go no go gauge
- Transfer data to an ASI Datamyte® or LMI Data Collector® or laptop (OPTIONAL)



Transforms to a Step Gauge!

RIVSG RIVSG-SPC

Specifications:

RIVET GAUGE STATS (RIVET POSITION)

STEP GAUGE STATS*

Measuring Range: -6mm to 5mm / -0.23 to 0.19in.

Measuring Range:* -5mm to 14.0mm

Max Rivet Diameter: 12.7mm / 0.5000in.

Resolution: 0.01mm / 0.0005in.

Accuracy: ± 0.02 mm / 0.0005in.

Repeatability 0.01mm / 0.0005in.

Basic STEP GAUGE

Specifications:

Measuring Range: -4.5mm to 12mm
Resolution: 0.01mm
±0.03mm

SG3-LR



APPLICATIONS INCLUDE

Aerospace

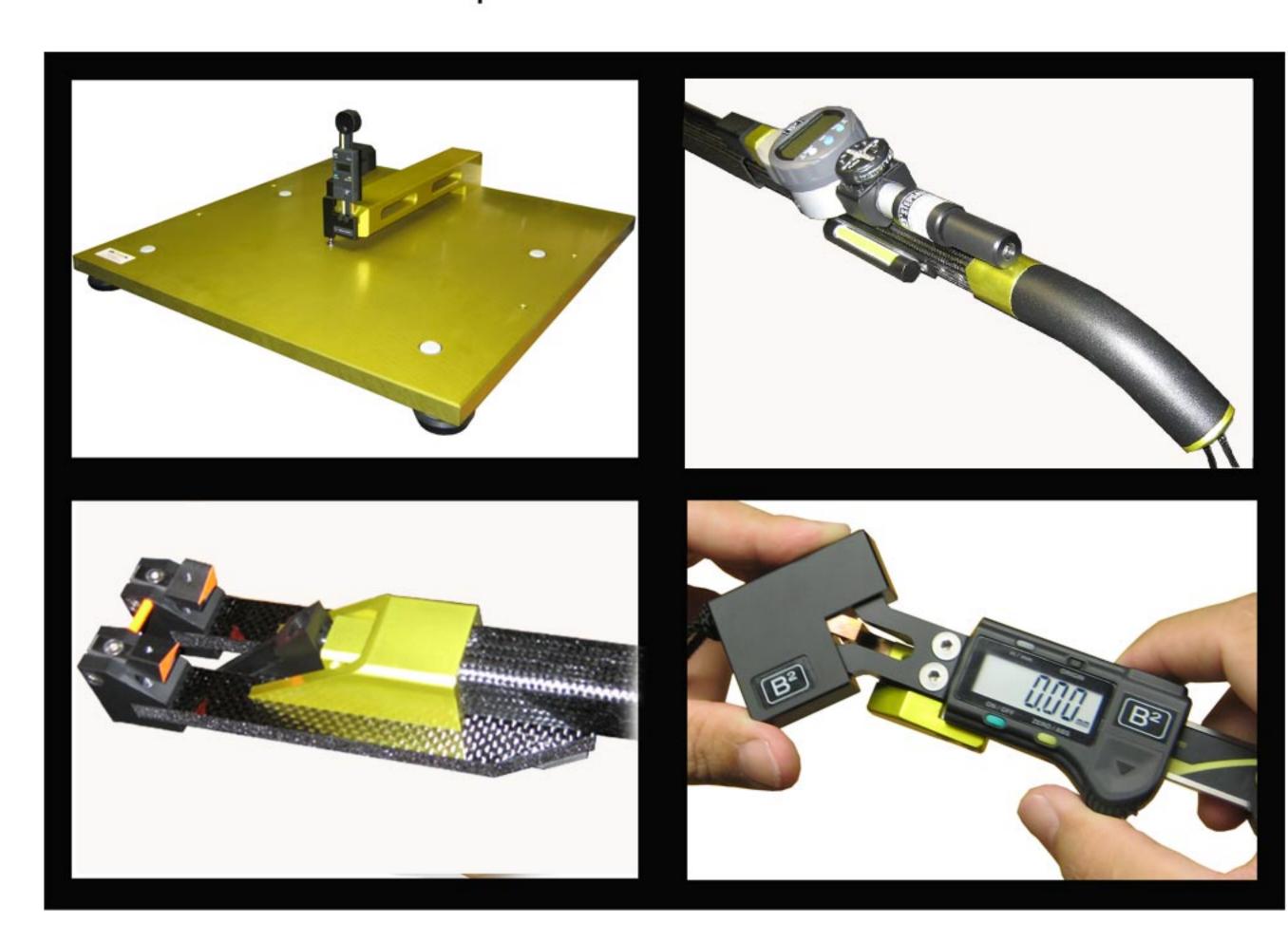
- External body panels
- Composite panels
- Doors, hatches and other openings
- Carbon fibre layering
- Measurements to jigs and fixtures

Automotive

- Final assembly / painted vehicles
- Body in white / unpainted vehicles
- Ring gauges and checker blocks
- Dashboards, consoles, plastic trim
- Weld heights

CUSTOM GAUGES

Many of the gauges we produce are customized per our customers' request. We welcome these orders.



LGap LFlush LStep LMismatch
LFasteners & Rivets LWeld Heights LSeals

B-SQUARED INSTRUMENTS, LLC DeWitt, Michigan 48820

Toll-Free 800-337-7140

Tel: (517) 256-6124

www.stepgauge.com



Providing industries with accurate, high quality, and cost effective measuring solutions



Gap & Step Gauge

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1395 Primrose Lane DeWitt, Michigan 48820 Toll-Free 800-337-7140 Tel: (517) 256-6124 Fax: (480) 275-3902

E-mail: sales@stepgauge.com

www.stepgauge.com

CHECK FIXTURE MINI

U.S. Patent No. 7,216,441 & Foreign Patents Pending

- Lesigned 40mm shorter for use with checking fixtures
- Includes extra base and replaceable contact points

Measures gap and flush

Stable on flat or uneven surfaces

LMI gauge replacement

One hand operation

Non-Marring

Data transfer (OPTIONAL)





MODELS

CFM-095 CFM-095-SPC

Specifications:

Flush Measuring Range: -6mm to 6mm

Gap Measuring Range: 1mm to 12mm

Resolution: 0.01mm / 0.0005in.

ORIGINAL STEP GAUGE

U.S. Patent No. 7,216,441 & Foreign Patents Pending

- Measure checking fixture flushness
- Measure panel to panel flushness
- Stable on uneven or curved surfaces
- Left & Right hand adjustable arms
- Data transfer (OPTIONAL)





MODELS

NMSG2-LR NMSG2-LR-SPC

Specifications:

Measuring Range: -5.5mm to +14mm

-0.217in. to 0.551in.

Resolution: 0.01 mm / 0.0005 in. Accuracy: $\pm 0.02 \text{mm} / 0.001 \text{in}$.

Repeatability: 0.01mm / 0.0005in.

GAP & STEP GAUGE

U.S. Patent No. 7,216,441 & Foreign Patents Pending



The ideal tool for measuring both flush and gap with one hand. The innovative new design allows the user to zero out for both gap and flush simultaneously.

- Measure panel to panel gap
- Measure panel to panel flush
- Stable on uneven or curved surfaces
- Non-Marring

Resolution:

Repeatability:

Accuracy:

Data transfer (OPTIONAL)

Flush Measuring Range:

Specifications:

Gap Measuring Range: 1.00mm to 23mm

0.0395in. to 0.906in.

-6.00mm to +23mm

-0.2360in to +0.906in

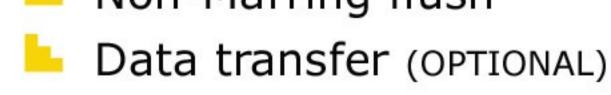
0.01mm / 0.0005in. ±0.02mm / 0.001in.

0.01mm / 0.0005in.

INTERIOR GAP & STEP

U.S. Patent No. 7,216,441 & Foreign Patents Pending

For gaps under 1mmNon-Marring flush





IGSG

IGSG-SPC

Measures

Standard Gaps

Offset Gaps

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Specifications:

Gap Measuring Range: 0.3mm to 10.00mm Step Measuring Range: -5.0mm to 5.0mm

Resolution: 0.01 mmAccuracy: $\pm 0.02 \text{mm}$ Repeatability: 0.01 mm



Patent Pending

- Ideal for measuring grip length with one hand
- Allows the user to read hole depth in the grip length format from Grip1 to Grip16

GRIP-STND DIAL FACE*



- Ergonomic design for measurements at any angle
- La Durable construction for manufacturing environments
- Vibrant, easy to read dial marked in grip length*
- Hardened measuring probe is flex resistant
- Color coordinated scale indicates inner and outer portions of the dial*

GRIP-STND*



GRIP-STND-DIGI

(Digital model reads in inch, metric or grip length)



Specifications:

Depth Measuring Range: 0 to 1.0000in. / 25.4mm

Grip 1 to Grip 16*

Min/Max Hole Diameter: 0.1875in. to 1.0000in.

4.76mm to 25.4mm.

Resolution: 0.02mm / 0.001in. 1/64in.*